



ABSTRACT OF THE DISCLOSURE

A dough portion control machine for flour and similar materials comprises a dough feeding hopper, a dough extrusion apparatus including first and second interchangeable dough distributors, a dough weight and dimension apparatus, a dough cutting apparatus, and a extrusion portion control apparatus. The first dough distributor is adapted to cooperate with the dough cutting apparatus and the extrusion dough portion control apparatus to produce dough portions in the range of 0.1-0.7 lb. and the second dough distributor, when interchanged with the first dough distributor, is adapted to cooperate with the dough cutting apparatus and the extrusion dough portion control apparatus to produce dough portions in range of 0.7-1.5 lb. and even heavier.

09/840,156 07/31/01